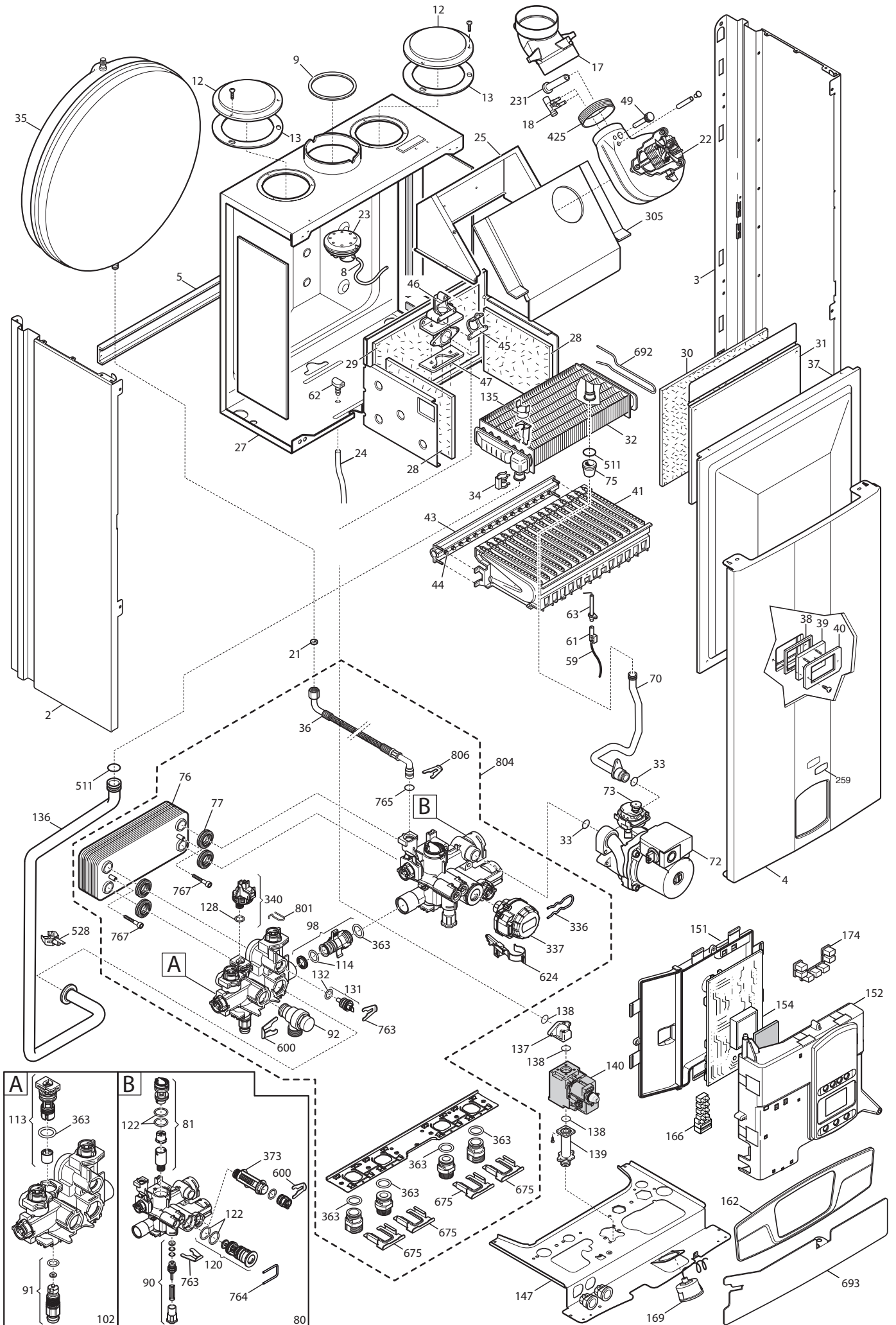


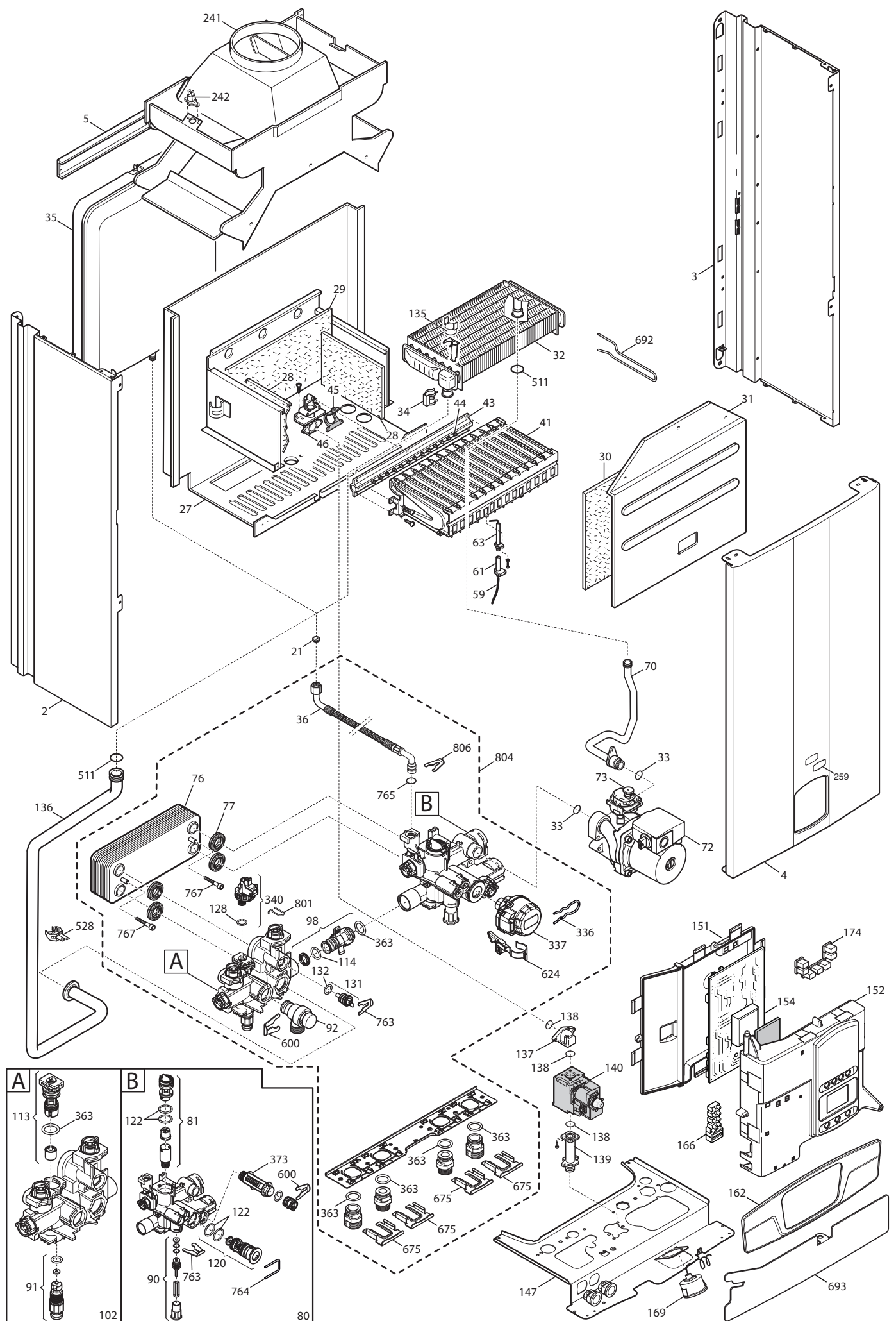
FOURTECH SPARE PARTS CATALOGUE - January 2015 -

BOILER CODE	BOILER DESCRIPTION	EXPLODED REF.
CODICE CALDAIA	DESCRIZIONE CALDAIA	RIF. ESPLOSO
CODIGO CALDERA	DESCRIPCION CALDERA	REF. EXPLOSIONADO
CODE CHAUDIÈRE	DESCRIPTION CHAUDIÈRE	RÉF. EXPLOSÉE
CSB461143680	FOURTECH 1.14 -BAXI-	Tab 375
CSB465143680	FOURTECH 1.14 F -BAXI-	Tab 376
CSB461243680	FOURTECH 1.24 -BAXI-	Tab 375
CSB465243680	FOURTECH 1.24 F -BAXI-	Tab 376
CSB462243680/1	FOURTECH 24 -BAXI-	Tab 366
CSB466243680/1	FOURTECH 24 F -BAXI-	Tab 365

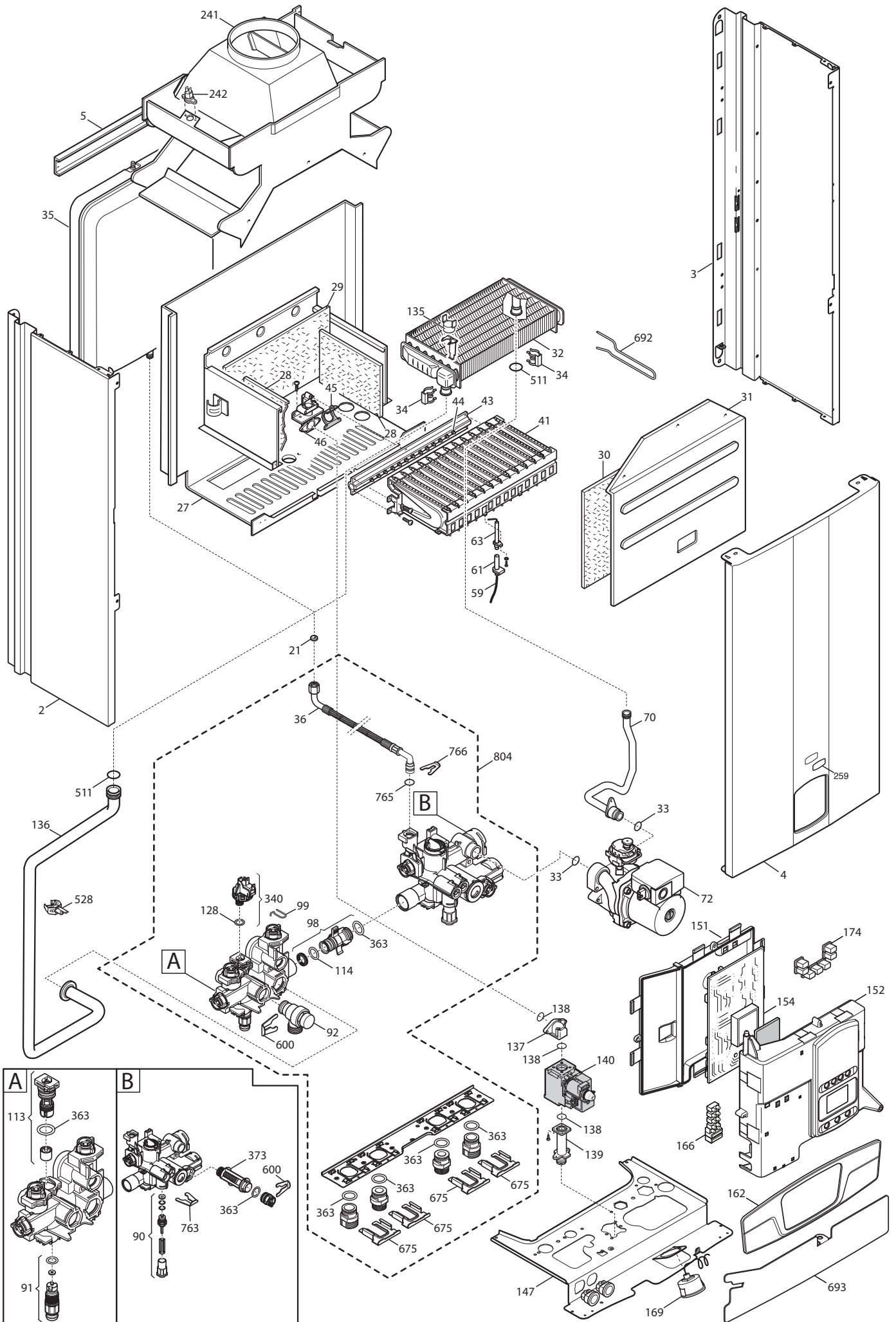
Tab 365

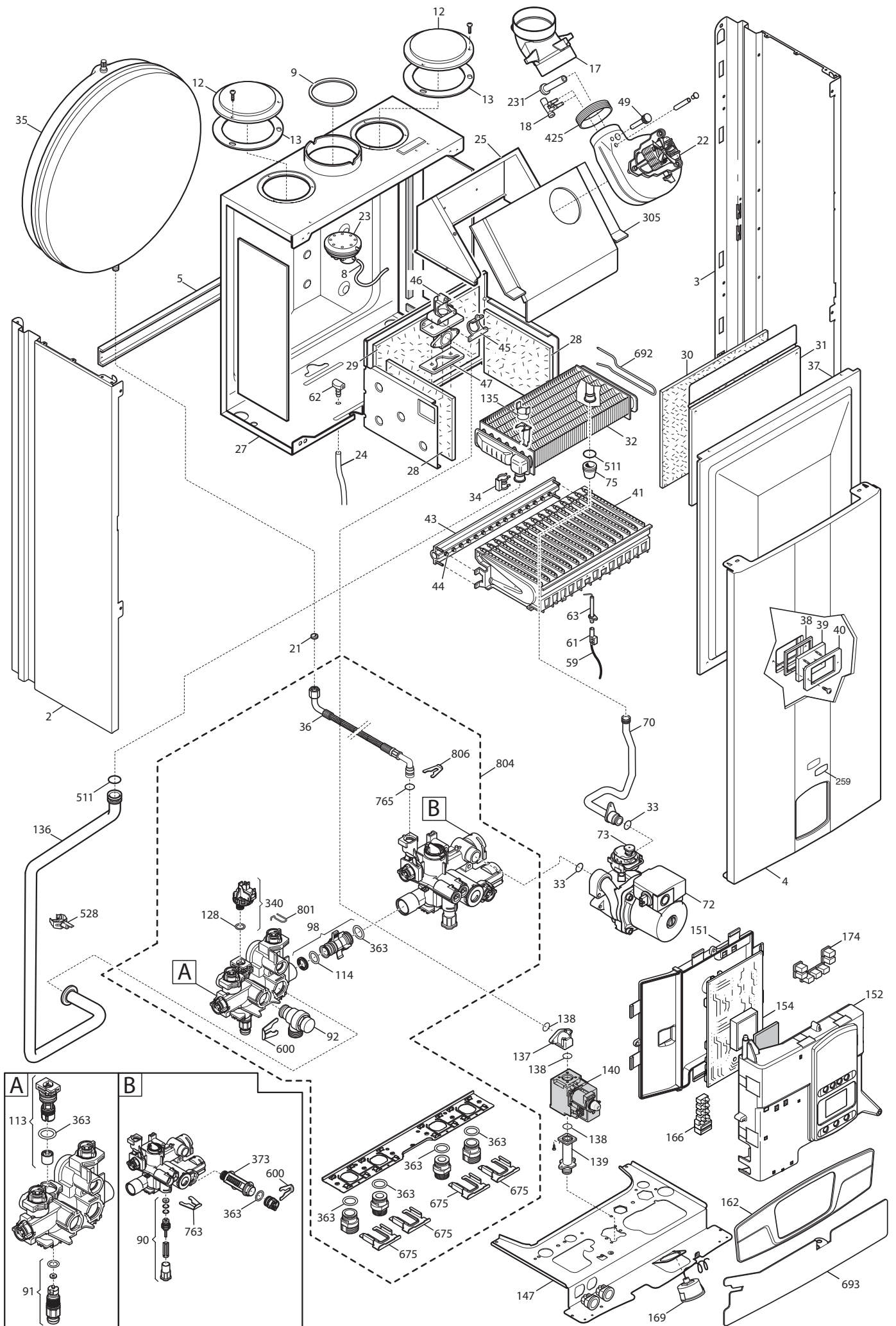


Tab 366



Tab 375





FOURTECH

Pos	Code	Description code	CSB465243680						To serial number	From serial number	Interchangeable:	
			1.14	1.24	24	1.14 F	1.24 F	24 F				
2	5698660	LEFT PANEL ASSEMBLY ECO4 ATM.	•	•	•							
2	5698680	LEFT PANEL ASSEMBLY ECO4 FF				•	•	•				
3	5698650	RIGHT PANEL ASSEMBLY ECO4 ATM.	•	•	•							
3	5698670	RIGHT PANEL ASSEMBLY ECO4 FF				•	•	•				
4	628820	FRONTAL PANEL ASS. ECO4 ATM	•	•	•	•	•	•				
5	5117420	TRAVERSE SIDES CONNECTION FF				•	•	•				
5	5117460	TRAVERSE SIDES CONNECTION-ATM-	•	•	•							
8	5408080	PRESSURE SWITCH PIPE L=270				•	•	•				
9	5117740	FLUE REDUCTION d.78mm				•	•	•				
12	5108690	PLATE BLANKING				•	•	•				
13	5407400	SUCTION CAP GASKET				•	•	•				
17	5214290	BEND FLUE EMISSIONS ECO4				•	•	•				
18	5409580	PRESSURE SENSING VENTURI 80E				•						
18	5413850	PRESS.SENS.VENTURI SINGLE TAP					•	•				
21	5402050	WASHER-SEALING	•	•	•	•	•	•				
22	5678500	FAN 31W				•						
22	5682150	FAN					•	•				
23	628610	PRESS.SWITCH ASS. 0,68mbar HONEYW.					•	•		C121	YES	
23	628770	FLUE PRESS.SWITCH 70-60Pa HUBA					•	•		C120		
23	628800	FLUE PRESS.SWITCH 50-39Pa HUBA				•				1312		
23	5663820	PRESSURE SWITCH 80 ASS. IND.					•	•		C120		
23	710789900	PRESSURE SWITCH ASSEMBLY HUBA					•	•		1448	C121	YES
23	711277100	FLUE PRESS. SWITCH 50-39Pa HUBA				•				1313	YES	
23	721890300	FLUE PRESS.SWITCH 70-60Pa HUBA					•	•		1449	YES	
24	5407930	PIPE - VALVE COMPENSATION				•	•	•		B923		
24	5414320	PIPE-VALVE COMPENS.4,5x8 L=170				•	•	•		B924	YES	
25	5113800	CONVEYOR ASSEMBLY				•	•	•				
27	5698630	COMBUST. CHAMBER ASS. ECO4 ATM		•	•							
27	5698640	COMBUST. CHAMBER ASS. ECO4 FF				•	•	•				
27	5699130	COMB.CHAMBER ASS.ECO4 ATM 14KW	•									
28	5213210	INSULATING PANEL				•	•	•				
28	5213220	INSULATING PANEL	•	•	•							
29	5213280	INSULATING PANEL	•	•	•	•	•	•		B506	YES	
30	5213370	INSULATING PANEL				•	•	•				
30	5213380	FRONTAL INSULATING PANEL	•	•	•							
31	612970	COMB. CHAMBER FRONTAL PANEL				•	•	•				
31	615370	COMBUST.CHAMBER FRONTAL PANEL	•	•	•							
32	5677660	PRIMARY EXCHANGER WITH CLIPS	•	•	•	•	•	•				
33	5403130	O-RING 22 x 3	•	•	•	•	•	•		1311		
33	710963000	OR 21,5X3 EP70 TFL	•	•	•	•	•	•		1312	YES	
34	5113650	PRIMARY EXCHANGER FIXING CLIP	•	•	•	•	•	•				
35	5693900	RECT.EXPANSION VESSEL 6I-CIMM-	•	•	•							

FOURTECH

Pos	Code	Description code							To serial number	From serial number	Intercha ngeable:
			CSB461143680 1,14	CSB461243680 1,24	CSB462243680/1 24	CSB465143680 1,14 F	CSB465243680 1,24 F	CSB46243680/1 24 F			
35	5693920	CIRC.EXPANS.VESSEL 6I CIMM				•	•	•		C013	YES
35	5695230	CIRC.EXPANS.VESSEL 6I ZILMET				•	•	•		C012	
36	5698830	PIPE EXPANSION VESSEL	•	•	•	•	•	•			
37	5663830	SEALED CHAMBER FRONT PANEL				•	•	•			
38	5401610	VIEWING WINDOW GASKET				•	•	•			
39	5203930	VIEWING WINDOW				•	•	•			
40	5103360	SURROUND - VIEWING WINDOW				•	•	•			
41	5663710	BURNER ASSEMBLY (13 ELEM.)		•	•		•	•			
41	5665980	BURNER ASSEMBLY PERFORMA 12e	•			•					
43	5665960	GAS RAMP 10 HOLES d.1,18	•			•					
43	5698690	GAS RAMP 13HOLES/INJECT. d1,18		•	•						
43	5698700	GAS RAMP 13HOLES/INJECT. d1,28					•	•			
44	5666400	NATURAL GAS INJECTORS KIT				•	•	•			
44	5669460	NATURAL GAS INJECTORS KIT	•	•	•						
44	5680020	TRANSFORMATION KIT G31	•	•	•	•	•	•			
45	5407940	GASKET-BURNER MANIFOLD	•	•	•	•	•	•			
46	5657180	ADAPTOR-MANIFOLD	•	•	•	•	•	•			
47	5407810	GASKET-MANIFOLD ADAPTOR				•	•	•			
49	5409520	HOSE ADAPTER CAP				•	•	•			
59	8612400	IGNITION CABLE L=250 ECO4	•	•	•	•	•	•		C023	
59	710430800	IGNITION CABLE L=250 RESIST.	•	•	•	•	•	•		C024	
61	5407830	INSULATION BOOT - ELECTRODE	•	•	•	•	•	•			
62	5409570	SEALED CHAMBER HOSE ADAPTER				•	•	•			
63	8422570	ELECTRODE - IGNITION	•	•	•	•	•	•			
70	5698720	PIPE PUMP/EXCHANGER ATM BITRON	•	•	•						
70	5698730	PIPE PUMP/EXCHANGER FF BITRON				•	•	•			
72	5698260	PUMP ONE SPEED 5meters WILO	•	•	•	•	•	•			
73	710139500	AUTOMATIC AIR VENT WI	•	•	•	•	•	•			
75	5404670	GROMMET - PIPE ASSEMBLY				•	•	•			
76	5686660	DHW PLATE EXCHANGER 10 PLATES			•			•			
77	5404520	DHW PLATE EXCHANGER GASKET			•			•			
80	711033700	COMBI HYDROBLOCK RETURN BIT. ECO			•			•			
81	710048100	DHW CARTRIDGE			•			•			
90	710046600	FILLING TAP ASSY	•	•	•	•	•	•			
91	710045500	DISCHARGE TAP CONNECTION	•	•	•	•	•	•			
92	710071200	SAFETY VALVE 3 bar NOVASFER	•	•	•	•	•	•			
98	710046300	BY-PASS CONNECTION ASSY	•	•	•	•	•	•			
102	711033600	COMBI HYDROBLOCK DELIVERY BIT. EC			•			•			
113	710048300	BY-PASS CARTRIDGE	•	•	•	•	•	•			
114	710046400	O-RING d.15,54X2,62	•	•	•	•	•	•			
120	710144100	3WV CARTRIDGE			•			•		1448	
120	721403800	3WV CARTRIDGE			•			•		1449	YES
122	710047800	O-RING d.23,47X2,62			•			•			
128	710048800	O-RING d.8,9X1,9	•	•	•	•	•	•			

FOURTECH

Pos	Code	Description code							To serial number	From serial number	Intercha ngeable:
			CSB461143680 1.14	CSB461243680 1.24	CSB462243680/1 24	CSB465143680 1.14 F	CSB465243680 1.24 F	CSB466243680/1 24 F			
131	710056200	NTC SENSOR HONEYWELL			•				1422		
131	721309400	NTC SENSOR NICKEL			•					1423	YES
132	710049100	O-RING d.11,91X2,62 OR115			•						
135	9951610	LIMIT THERMOSTAT 105°C	•	•	•	•	•	•			
136	5698740	PIPE EXCH./H.INLET ECO4 ATM	•	•	•						
136	5698750	PIPE EXCHANGER/H.INLET ECO4 FF				•	•	•			
137	5214270	GAS V. ELBOW OUTLET OPEN FLUE	•	•	•						
137	5214280	GAS VALVE ELBOW OUTLET FF				•	•	•			
138	5402010	O RING 22.22x2.62	•	•	•	•	•	•			
139	5206620	CONNECTOR-GAS VALVE INLET	•	•	•	•	•	•			
140	5653610	GAS VALVE - SIGMA 845048	•	•	•	•	•	•			
140	5665220	GAS VALVE HON.	•	•	•	•	•	•			
147	5698770	CONNECTION TRAVERSE ECO4	•	•	•	•	•	•			
151	631660	CONTROL PANEL ECO4	•	•	•	•	•			1224	
151	5413650	CONTROL PANEL COVER ECO4	•	•	•	•	•	•	1223		
152	5698880	CONTROL PANEL ECO4 BAXI	•	•	•	•	•	•			
154	5702450	PCB GROUP BERT&PART HDIMS 02	•	•	•	•	•	•			
154	710825300	PCB SM11469	•	•	•	•	•	•			
162	5698910	PANEL PLATE ECO4 BAXI	•	•	•	•	•	•			
166	5688430	TERM.BOARD/DOUBLE FUSE HOLDER	•	•	•	•	•	•			
169	8922460	MANOMETER d.40 XGR. BITRON	•	•	•	•	•	•			
174	5414010	KEYBOARD ECO4 BAXI	•	•	•	•	•	•			
231	5409480	FLUE INTAKE				•	•	•			
241	5668420	CONVEYOR ASSEMBLY		•	•						
241	5678060	FLUE CHAMBER ASSEMBLY 14KW	•								
242	606930	FLUE SAFETY THERMOSTAT 60C	•								
242	616160	FLUE SAFETY THERMOSTAT 70ø		•	•						
259	5681120	BRAND BAXI LUNA3	•	•	•	•	•	•			
305	5113810	EVACUATION SMOKE CHIMNEY				•	•	•			
336	710047400	CLIP - 3WV MOTOR HEAD			•			•			
337	710047300	3WV MOTOR HEAD			•			•			
340	710048500	ON/OFF CH PRESSURE SWITCH	•	•	•	•	•	•	1448		
340	721384000	ON/OFF CH PRESSURE SWITCH	•	•	•	•	•	•		1449	YES
363	710045300	O-RING d.17,96X2,62	•	•	•	•	•	•			
373	710047100	CH FILTER	•	•	•	•	•	•			
425	5412270	GASKET FAN HT				•	•	•			
511	5404600	O.R. 17,86x2,62	•	•	•	•	•	•			
528	8435500	NTC SENSOR D18-ITS2410201/0-	•	•	•	•	•	•			
600	710045400	CLIP FLAT d.18	•	•	•	•	•	•			
624	710046200	HALL SENSOR ASSY			•			•	1219		
624	710976600	HALL SENSOR ASSY			•			•		1220	YES
675	710046100	CLIP BRASS ADAPTOR	•	•	•	•	•	•			
692	5114360	PRIMARY EXCHANGER CLIPS	•	•	•	•	•	•			
693	5117440	PRINTED CNTR. PANEL PROTECTION	•	•	•	•	•	•			

FOURTECH

Pos	Code	Description code								To serial number	From serial number	Interchangeable:
			CSB461143680 1.14	CSB461243680 1.24	CSB462243680/1 24	CSB465143680 1.14 F	CSB465143680 1.24 F	CSB466243680/1 24 F	CSB466243680/1 24 F			
763	710046700	CLIP FLAT d.12	•	•	•	•	•	•				
764	710047500	CLIP U d.3			•			•				
765	710045700	O-RING d.9,19 X 2,62	•	•	•	•	•	•			1314	YES
765	710069700	O-RING 9,19X2,62 EPDM	•	•	•	•	•	•		1313		
767	710046900	PTP EXCH FIXING SCREW			•			•				
801	710048700	CLIP CH PRESSURE SWITCH	•	•	•	•	•	•				
804	5698760	HYDRAULIC GROUP COMBI BITRON			•			•				
804	5699200	HYDRAULIC GROUP ONLY HEATING	•	•		•	•					
806	5117880	CLIP d.10 BITRON	•	•	•	•	•	•				
999	8414540	CABLE ROOM TH	•	•	•	•	•	•				
999	8414620	POWER CABLE	•	•	•	•	•	•				
999	8419040	CABLE - EARTH	•	•	•	•	•	•				
999	8513650	LOW VOLTAGE WIRING ECO4 ATM	•	•	•							
999	8513660	FAN WIRING ECO4				•	•	•				
999	8513670	LOW VOLTAGE WIRING ECO4 FF				•	•	•				
999	8513890	HIGH VOLTAGE WIRING ECO4 SIT			•			•				
999	8513900	HIGH VOLTAGE WIRING ECO4 HON.			•			•				
999	8513910	LOW VOLTAGE WIRING ECO4 BITRON			•			•				
999	8513930	HIGH VOLT.WIRING ECO4 SIT MON.	•	•		•	•					
999	8513940	HIGH VOLT.WIRING ECO4 HON.	•	•		•	•					
999	8513950	LOW VOLT.WIRING ECO4 MONOTHER.	•	•		•	•					

